

Item: Preinsulated aluminum-copper lugs CPTAu

INSTALLATION MANUAL

| 1. | Remove insulation from the cable at designated length on preinsulated aluminum-copper lug. | |
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| 2. | After insulation is removed, penetrate cable into the preinsulated aluminum-copper lug till you feel block (limit) of penetration of the cable. | |
| 3. | When cable is penetrated into the preinsulated aluminum-copper lug as per previous explained step, use hydraulic crimping tool to do pressing at designated positions on the lug (1, 2, 3 points). User <u>must</u> use proper dies for hydraulic crimping tool as informed in product technical specification - E140 or E173 or E215 | |
| 4. | After the press-marks are done on preinsulated aluminum-copper lug, product is ready for exploitation. | |